

## PATENT ABSTRACTS OF JAPAN

(11) Publication number : 06-294059  
(43) Date of publication of application : 21.10.1994

(51) Int. Cl. D04H 1/46  
D04H 1/54

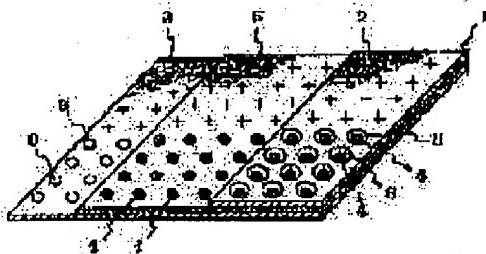
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## (54) PATTERNED SPUN LACE NONWOVEN FABRIC AND ITS PRODUCTION

## (57) Abstract:

PURPOSE: To improve the weakness of tensile strength and simple appearance of a soft water absorbing spun lace nonwoven fabric.

CONSTITUTION: This patterned spun lace nonwoven fabric is obtained by carrying out the thermal embossing processing of a spunbonded nonwoven fabric (1), converting heated parts into films in the form of points, forming an optional pattern from the many parts (4) converted into the films in the form of the points, superposing a water absorbing fibrous web on at least one of the front and back surfaces of the spunbonded nonwoven fabric (1), subjecting the resultant laminate to treatment with high-pressure water columnar streams from the side of the water absorbing fibrous web, moving the fibrous web located on the parts (4) converted into the films in all directions, forming openings (6) in the water absorbing fibrous web layers (2) and (3) in the parts, simultaneously interlacing mutual fibers and forming a pattern due to the openings (6) corresponding to the parts (4) converted into the films of the spunbonded nonwoven fabric (1) on the surfaces of the water absorbing web layers (2) and (3).



## LEGAL STATUS

[Date of request for examination] 07.08.1997

[Date of sending the examiner's decision of rejection] 17.08.1999

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

JAN-30-2004 14:02

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[Date of registration]

[Number of appeal against examiner's  
decision of rejection]

[Date of requesting appeal against  
examiner's decision of rejection]

[Date of extinction of right]

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